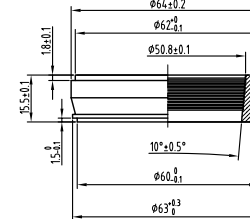


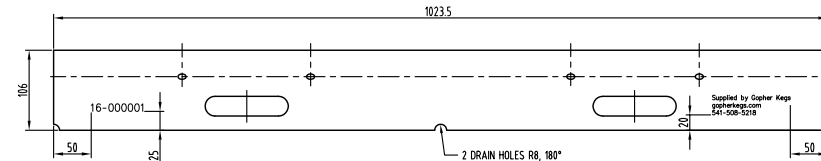
Ⓕ Keystone Bush



Ⓖ Shive Bush

Ⓓ Keg Top Dome Lettering  
Stamp Government Warning: YES

Top Chimb Tablet Expand



Ⓐ Engraving Logo

Ⓔ Top Chimb: Marking

Technical Requirements

No.	Item	Technical Data			Confirm	
1	Material	Top Chimb	AISI SS304	2.0±0.1mm	650-750N/mm <sup>2</sup>	
		Bottom Chimb	AISI SS304	2.0±0.1mm	650-750N/mm <sup>2</sup>	
		Body	AISI SS304	1.5±0.1mm	580-700N/mm <sup>2</sup>	
2	Marking	LOGO	YES	Engraving	The details please see dimension Ⓐ	
		Essential information of the keg	NO			
		Container Number	YES	Engraving		
3	Top Dome Lettering	Top Dome: Government Warning	YES	Electrochemical Etching	The details please see dimension Ⓓ	
4	Colour Band	Colour Band	NO			
5	Keystone Bush	Material	AISI SS304	Type	The details please see dimension Ⓕ	
6	Shive Bush	Material	AISI SS304	Type	The details please see dimension Ⓖ	
7	Internal and external finish	Pickled and Passivated				

Notes:

- Capacity: 41.412L±0.07L
- Weight: 9.75±0.5kg
- Leak test at 30 p.s.i. for a minimum of 10 seconds
- Remove all burrs, sharp edges and swarf.

Drawing Approval:

Signature: \_\_\_\_\_

Date: \_\_\_\_\_

ITEM	AMENDMENTS	SIGNATURE	DATE
Drawn By	Design By	Checked By	Approved By
John Chen			
1/28/2016			

Add: 15 SW Colorado Ave. suite 1,  
Bend, OR 97702  
Phone: 541-508-5218  
Fax: 541-388-5414  
http://www.gopherkegs.com

Title:  
9 GALLON CASK



Material:	Total: 8 Pages	Page 1
Stainless Steel	Weight: 9.75kg	Unit:mm
Ref:	Scale:1:10	
MJ.TZ.9G.SUPP.01.03-B	Rev: B	